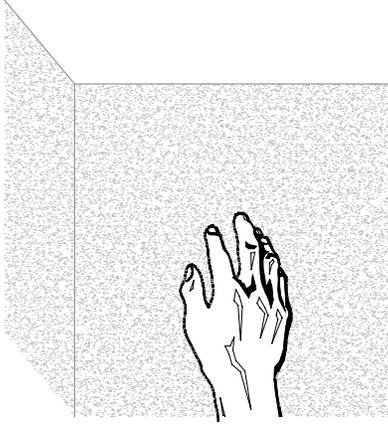
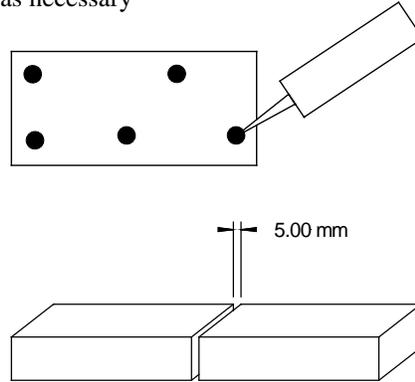


Moulding Installation Guide

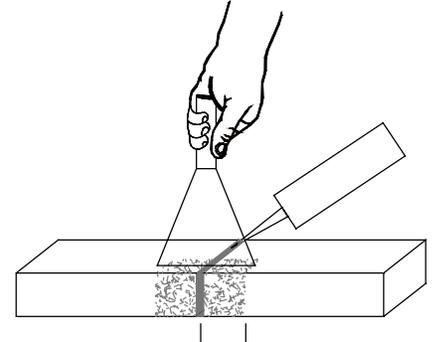
STEP 1 Ensure the substrate is flat, dry and free from release agents, dust and dirt



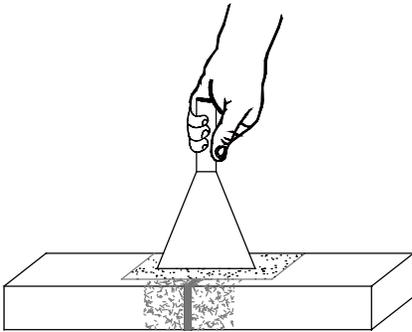
STEP 2 Adhesive to be applied in 'acorns' to the rear of the moulding. A gap of 5mm between the two mouldings on fixture to the substrate, then pinning as necessary



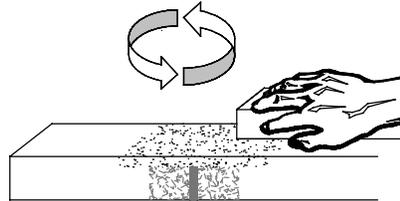
STEP 3 Apply sealant between the mouldings, no deeper than 5mm into the joint. Scrap the excess sealant 30mm either side of the joint using a clean spatula



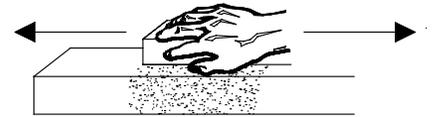
STEP 4 Apply Joint Patch 149 to the wet sealant scraping it out tightly on the outside edges and slightly fuller in the center



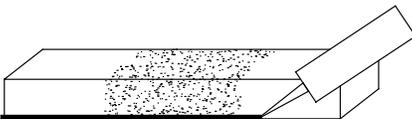
STEP 5 Rub the polystyrene float firmly around the edges in a circular motion ensuring the Patch has blended into the moulding sufficiently



STEP 6 Once the patch has been worked into the moulding insuring all the edges have been feathered out, lightly run the clean polystyrene float in an up-down motion until the affected area is smooth and flat



STEP 7 Once the Joint Patch 149 is completely dry, seal around the moulding ensuring a healthy bead of sealant is applied



POINTS

- * Adhesive to be applied in 'Acorn' dots to ensure adhesion on a uneven substrate
- * If required, apply Joint Patch '149' in 2 coats allowing the first coat to dry completely prior to applying the second
- * If Joint Patch '149' is not blended in to the edges of the moulding properly, the patched area will be visible after painting (curtin line)
- * A strong bead of sealant around the moulding is essential for waterproofing and added adhesion
- * Thermatech only uses Joint Patch 149, Enerfoam as an adhesive and SikaFlex 521UV sealant. All products can be purchased from Thermatech.

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